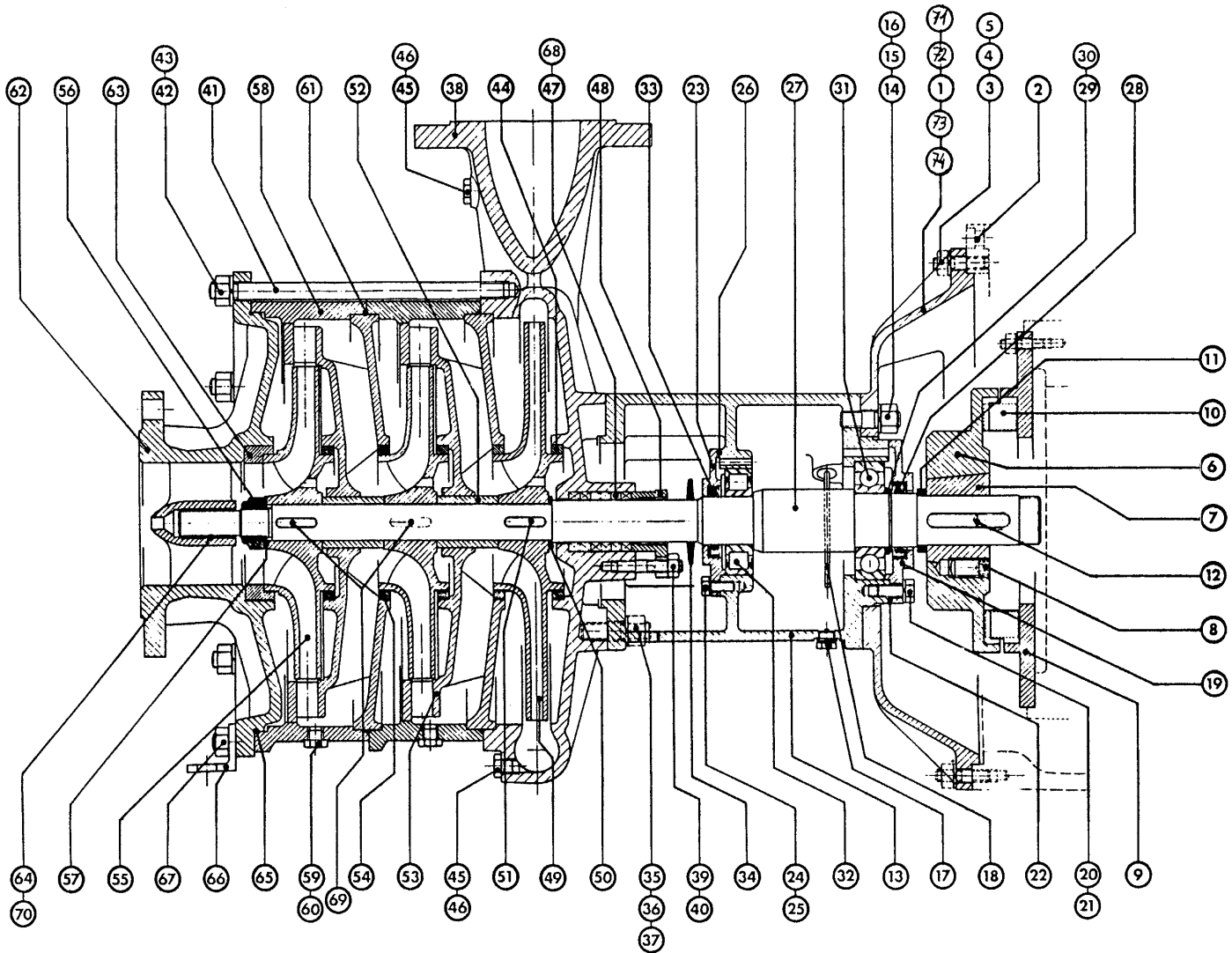


# Rovatti F33K Series Flange Pump

SAE 3

11/2002

Itemized Part Listing



NOTE: See serial plate located on pump for ratio to indicate parts needed for POS 6, 11, 27 and 41.

POS	Item Description	F33K65/n		F33K80/n		F33K100/nA		F33K100/n	
		Part #	Q	Part #	Q	Part #	Q	Part #	Q
1	Flange	8211	1	8211	1	8211	1	8211	1
2	Ring	****	**	****	**	****	**	****	**
3	Bolt / Stud	****	**	****	**	****	**	****	**
4	Nut	****	**	****	**	****	**	****	**
5	Washer	****	**	****	**	****	**	****	**
6	Coupling / 8"	8334	1	8334	1	8334	1	8334	1
6	Coupling / 10"	8334	1	8334	1	8334	1	8334	1
6	Coupling / 11-1/2"	8335	1	8335	1	8335	1	8335	1
7	Bushing / Taper	8337	1	8337	1	8337	1	8337	1
8	Bolt	VCE16	2	VCE16	2	VCE16	2	VCE16	2
9	Flywheel / 8"	8329	1	8329	1	8329	1	8329	1
9	Flywheel / 10"	8330	1	8330	1	8330	1	8330	1
9	Flywheel / 11-1/2"	8331	1	8331	1	8331	1	8331	1
10	Pad / Rubber *	8310	9	8310	9	8310	9	8310	9
11	Ring / Coupling Spacing / 8"	8339	1	8339	1	8339	1	8339	1
12	Key / 8x12x70	L130	1	L130	1	L130	1	L130	1
13	Support / Bearing	7080	1	7080	1	7080	1	7080	1
14	Bolt / Stud	VP21	4	VP21	4	VP21	4	VP21	4
15	Nut	DEA14	4	DEA14	4	DEA14	4	DEA14	4
16	Washer	RE14	4	RE14	4	RE14	4	RE14	4
17	Plug / Magnetic	4470	1	4470	1	4470	1	4470	1

POS	Item Description	F33K65/n		F33K80/n		F33K100/nA		F33K100/n	
		Part #	Q	Part #	Q	Part #	Q	Part #	Q
18	Plug / Breather (w/ Dipstick)	7216	1	7216	1	7216	1	7216	1
19	Cover	4001	1	4001	1	4001	1	4001	1
20	Bolt	VTE4	4	VTE4	4	VTE4	4	VTE4	4
21	Washer	RE10	4	RE10	4	RE10	4	RE10	4
22	Gasket *	4008	1	4008	1	4008	1	4008	1
23	Cover	7091	1	7091	1	7091	1	7091	1
24	Bolt	VTE2	4	VTE2	4	VTE2	4	VTE2	4
25	Washer	RE8	4	RE8	4	RE8	4	RE8	4
26	Gasket *	7092	1	7092	1	7092	1	7092	1
27	Shaft / 2 Impeller	9504	1	9504	1	9506	1	9506	1
27	Shaft / 3 Impeller	9514	1	9514	1	9515	1	9515	1
27	Shaft / 4 Impeller	****	**	9514	1	****	**	****	**
28	Seal / Oil 45x65x10 *	AT10	1	AT10	1	AT10	1	AT10	1
29	Circlip	AFE7a	1	AFE7a	1	AFE7a	1	AFE7a	1
30	Washer	RR4	1	RR4	1	RR4	1	RR4	1
31	Bearing *	ABI723	1	ABI723	1	ABI723	1	ABI723	1
32	Bearing *	CU53	1	CU53	1	CU53	1	CU53	1
33	Seal / Oil 40x50x10 *	ABI380	1	ABI380	1	ABI380	1	ABI380	1
34	Ring / Water Sealing *	AP3	1	AP3	1	AP4	1	AP4	1
35	Bolt / Stud	VP21	4	VP21	4	VP21	4	VP21	4
36	Nut	DEA14	4	DEA14	4	DEA14	4	DEA14	4
37	Washer	****	**	****	**	****	**	****	**
38	Body / Pump	8381	1	8382	1	3648	1	3648	1
39	Bolt / Stud 10x50	VP5	2	VP5	2	VP5	2	VP5	2
40	Nut	DEA10	2	DEA10	2	DEA10	2	DEA10	2
41	Bolt / Stud (2 Impeller)	VP22	8	VP22	8	VP21a	10	VP21a	10
41	Bolt / Stud (3 Impeller)	VP23	8	VP23	8	VP21b	10	VP21b	10
41	Bolt / Stud (4 Impeller)	****	**	VP41	8	****	**	****	**
42	Nut	DEA12	6	DEA12	6	DEA14	8	DEA14	8
43	Washer	****	**	****	**	****	**	****	**
44	Ring / Wear *	3990	1	3987	1	3686	1	3686	1
45	Plug	NO19	2	NO19	2	NO19	2	NO19	2
46	Washer	****	**	****	**	****	**	****	**
47	Ring / Packing *	5640	6	5640	6	5641	7	5641	7
48	Flange / Stuffing Box	1007	1	1007	1	1034	1	1034	1
49	Impeller / Pump Body	3979	1	3951	1	7499	1	3689	1
50	Washer	9538	1	9538	1	9485	1	9485	1
51	Key	L112	1	L112	1	L126	1	L126	1
52	Spacer	3986	n-1	3986	n-1	3694	n-1	3694	n-1
53	Diffuser	3981	n-1	3947	n-1	3646	n-1	3646	n-1
54	Ring / Wear *	3990	n-2	3987	n-2	3686	n-2	3686	n-2
55	Impeller / Diffuser	3980	n-1	3950	n-1	3690	n-1	3690	n-1
56	Nut / Impeller	DA20b	1	DA20b	1	DA24b	1	DA24b	1
57	Washer	6715	1	6715	1	6714	1	6714	1
58	Shell / Diffuser	3952	n-1	3952	n-1	3685	n-1	3685	n-1
59	Plug	NO19	n-1	NO19	n-1	NO19	n-1	NO19	n-1
60	Washer	****	**	****	**	****	**	****	**
61	O-Ring *	2510	n-1	2510	n-1	3888	n-1	3888	n-1
62	Cover / Suction	3978	1	3953	1	3652	1	3752	1
63	Ring / Wear *	3990	1	3987	1	3686	1	3687	1
64	Bushing (3-7 Impeller) *	1691	1	1691	1	6979	1	6979	1
65	O-Ring *	2510	1	2510	1	3888	1	3888	1
66	Foot / Support	4013	1	4013	1	3762	1	3762	1
67	Nut	DEM12	2	DEM12	2	DEM14	2	DEM14	2
68	Sleeve / Shaft *	9011	1	9011	1	9009	1	9009	1
69	Key	L111	n-1	L111	n-1	L112	n-1	L112	n-1
70	Bushing *	9537	1	9537	1	9486	1	9486	1

It is useful to keep a stock of fast wearing parts on hand for quick repairs. Most recommended spare parts are marked by an asterisk (\*) following part description.

**1-800-Team ABI**



Email [abigausa@att.net](mailto:abigausa@att.net)  
[www.abi-irrigation.com](http://www.abi-irrigation.com)



**AgriBusiness International, Inc**  
P.O. Box 909  
Villa Rica, Georgia 30180 USA  
Ph. 770-459-4401 Fx. 770-459-6877