



Place "RI" prefix before all part numbers before placing orders.

TL2-85GA

POS	Item Description	Part #	Q
1	Gear Box	8662	1
2	Bolt / Stud	VP16	4
3	Nut	DEA12	4
4	Washer	****	**
5	Plug / Breather with Dipstick	5371	1
6	Cover	4111	1
7	Gasket *	4723	1
8	Screw	VTE1	8
9	Washer	RB6	8
10	Plug / Magnetic	4470	1
11	Washer	****	**
12	Guard / PTO	4477	1
13	Screw	VTE2	3
14	Washer	****	**
15	Shaft / PTO	7407	1
16	Cover	4379	1
17	Gasket *	4378	1
18	Screw	****	**
19	Seal / Oil *	AT7	1

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POS	Item Description	Part #	Q
20	Bearing *	CU4	1
21	Gear Trans.Z=91 R=7.58	5437	1
21	Gear Trans.Z=91 R=7.00	4117	1
21	Gear Trans.Z=90 R=6.43	4715	1
21	Gear Trans.Z=89 R=5.93	4714	1
21	Gear Trans.Z=88 R=5.50	4713	1
21	Gear Trans.Z=87 R=5.10	4712	1
21	Gear Trans.Z=85 R=4.47	4711	1
22	Spacer	4116	1
23	Bearing *	CU16	1
24	Cover	4703	1
25	O-Ring *	OR2	1
26	Screw	VTE27	2
27	Washer	RE12	2
28	Cover	8669	1
29	Washer / Inner Spring	AF17	1
30	Dowel Pin	VCE17	1
31	Dowel Pin	VCE18T	1
32	Plug	NO87	1
33	Cover / Impeller Shaft	8666	1
34	O-Ring *	OR38	1
35	Bearing *	CU71	1
36	Shaft / Pinion Z=12 R=7.58	5436	1
36	Shaft / Pinion Z=13 R=7.00	4118	1
36	Shaft / Pinion Z=14 R=6.43	4722	1
36	Shaft / pinion Z=15 R=5.93	4721	1
36	Shaft / Pinion Z=16 R=5.50	4720	1
36	Shaft / Pinion Z=17 R=5.10	4719	1
36	Shaft / Pinion Z=19 R=4.47	4718	1
37	Spacer	8667	1
38	Bearing *	CU70	1
39	Cover	4113	1
40	O-Ring *	OR3	1
41	Washer / Inner Spring	AF17	1
42	Seal / Oil *	AT2	1
43	Ring / Water Sealing	AP2	1
44	Support / Pump	8663	1
45	Gasket *	4168	1
46	Gasket *	5734	1
47	Bolt-Stud	VP2	2
48	Nut	DEA8	2
49	Washer	****	**
50	Ring / Wear	****	**
51	Cover	8670	1
52	O-Ring *	OR37	1
53	Seal / Oil *	AT16	1
54	Fitting / Pipe	****	**
55	Tube / Oil	****	**
56	Reservoir *	12550	1
57	Bracket/Reservoir	****	
58	Seal / Mechanical *	TM25V	1
59	Ring	8668	1
60	Pin / Dowel	VCE18	1
61	Impeller	9928	1
62	Key	LI20	1
63	Nut / Self-locking	DA16B	1
64	Body / Pump	12271	1
65	Bolt-Stud	VP3	8
66	Nut	DEA10	8
67	Washer	****	**
68	Plug	NO19	2
69	Washer	****	**
70	Gasket *	3855	1+3
71	Plate / wear *	12283	1
72	Screw	VTEI43	4
73	Plug	NO140	1
74	Plug	NO14	1
75	Washer	NO174	4
77	Pin / Dowel	VCE7	1

NOTE: See serial plate located on pump for ratio to indicate parts needed for POS 21 and 36.

It is useful to keep a stock of fast wearing parts on hand for quick repairs. Most recommended spare parts are marked by an asterisk (*) following part description.

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