



NOTE: See serial plate located on pump for ratio to indicate parts needed for POS 20 and 35.

Place "RI" prefix before all part numbers before placing orders.

POS	Item Description	TL4K100GA		TL4K100GA+T	
		Part #	Q	Part #	Q
1	Gearbox	8694	1	8694	1
2	Bolt / Stud	VP16	6	VP16	6
3	Nut	DEA12	6	DEA12	6
4	Washer	****	**	****	**
5	Plug / Breather w/dipstick	4371	1	4371	1
6	Cover	5296	1	5296	1
7	Gasket *	5310	1	5310	1
8	Bolt	VTE2	8	VTE2	8
9	Washer	RB8	8	RB8	8
10	Plug / Magnetic	4470	1	4470	1
11	Guard / PTO	4477	1	4477	1
12	Bolt	VTE11	3	VTE11	3
13	Washer	RP1	3	RP1	3
14	Shaft / Input	9826	1	9826	1
15	Cover	5298	1	5298	1
16	Gasket *	5301	1	5301	1
17	Bolt	VTSP1	3	VTSP1	3
18	Seal / Oil *	AT10	1	AT10	1
19	Bearing *	CU30	1	CU30	1
20	Gear / Transmission Z=75 R=3.41	5308	1	5308	1
20	Gear / Transmission Z=82 R=5.47	5307	1	5307	1
21	Spacer	5300	1	5300	1
22	Bearing *	CU15	1	CU15	1
23	Cover	5297	1	5297	1
24	O-Ring *	OR5	1	OR5	1
25	Bolt	VTE27	2	VTE27	2
26	Washer	RE12	2	RE12	2
27	Cover	8697	1	8697	1
28	Circlip / Internal	AFI19	1	AFI19	1

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POS	Item Description	TL4K100GA		TL4K100GA+T	
		Part #	Q	Part #	Q
29	Rollpin	VCE17	1	VCE17	1
30	Rollpin	VCE18	1	VCE18	1
31	Plug	NO87	1	NO87	1
32	Cover / Impeller Shaft	8696	1	8696	1
33	O-Ring *	OR40	1	OR40	1
34	Bearing *	CU69	1	CU69	1
35	Shaft / Pinion Z=22 R=3.41	12582	1	12582	1
35	Shaft / Pinion Z=15 R=5.47	12580	1	12580	1
36	Spacer	8695	1	8695	1
37	Bearing *	CU72	1	CU72	1
38	Cover	5299	1	5299	1
39	O-Ring *	OR6	1	OR6	1
40	Circlip / Internal	AFI9	1	AFI9	1
41	Seal / Oil *	AT8	1	AT8	1
42	Ring / Water Sealing *	AP5	1	AP5	1
43	Support / Pump	12579	1	12579	1
44	Gasket *	5323	1	5323	1
45	Gasket *	5465	1	5465	1
46	Bolt / Stud	VTCEI39	4	VTCEI39	4
47	Nut	****	**	****	**
48	Washer	****	**	****	**
49	Cover	12578	1	12578	1
50	Gasket *	12581	2	12581	2
51	Seal / Oil *	AT8	1	AT8	1
52	Oiler	12550	1	12550	1
53	Guard / Oiler	****	**	****	**
54	Fitting	NO193	1	NO193	1
55	Kit / Mechanical Seal Flushing	13053	1	13053	1
56	Plug	NO140	1	NO140	1
57	Seal / Mechanical *	TM40V	1	TM40V	1
57	Seal / Mechanical *	TM40L	1	TM40L	1
58	Bolt / Stud	VP16	10	VP16	10
59	Nut	DEA12	10	DEA12	10
60	Washer	RE12	10	RE12	10
61	Body / Pump	12323	1	12323	1
62	Gasket *	4023	1	4023	1
63	Plug	NO19	1	NO19	1
64	Plate / Wear *	12456	1	12456	1
65	Gasket *	12246	2	12246	2
66	Impeller	12295	1	12295	1
67	Key	LI38	1	LI38	1
68	Nut / Impeller	DA27b	1	12902	1
69	Bolt	****	**	VTSP10	2
70	Pin	****	**	12903	2
71	Blade / Fixed Chopper *	****	**	12885	1
72	Bolt	VTCEI45	8	VTCEI45	8
73	Shell	12267	1	12267	1
74	Gasket *	12246	2	12246	2
75	Bolt	****	**	VTCEI23	2
76	Blade / Rotating Chopper *	****	**	12884	1
77	Pin	****	**	****	**
78	Bushing	****	**	****	**
79	Bolt	VTCEI19	6	VTCEI19	6
80	Washer	RA2	6	RA2	6
81	Cone / Suction	12589	1	12589	1
82	Gasket *	12266	1	12266	1
83	Plug	NO14	1	NO14	1
84	Bolt / Stud	VP25	8	VP25	8
85	Nut	DEA16	8	DEA16	8
86	Washer	RE16	8	RE16	8
87	Flange	9222	1	9222	1
88	Gasket *	8094	1	8094	1
89	Plug / Oiler	****	**	****	**
90	Bolt	VTE4	2	VTE4	2
91	Washer	RB10z	2	RB10z	2
92	Washer	RE10	2	RE10	2
93	Foot / Support	12583	1	12583	1
94	Rollpin	VCE7	1	VCE7	1
95	Bushing	****	**	****	**
96	Guard / Suction	9633	1	9633	1
98	Rollpin	VCE29	2	VCE29	2

It is useful to keep a stock of fast wearing parts on hand for quick repairs. Most recommended spare parts are marked by an asterisk (*) following part description.

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