



Place "RI" prefix before all part numbers before placing orders.

TL4-100GA

POS	Item Description	Part #	Q
1	Gear Box	8694	1
2	Bolt / Stud	VP16	6
3	Nut	DEA12	6
4	Washer	****	
5	Plug / Breather with Dipstick	4371	1
6	Cover	5296	1
7	Gasket *	5310	1
8	Screw	VTE2	8
9	Washer	RB8	8
10	Plug / Magnetic	4470	1
11	Washer	****	
12	Guard / PTO	4477	1
13	Screw	VTE11	3
14	Washer	RP1	3
15	Shaft / PTO	9826	1
16	Cover	5298	1
17	Gasket *	5301	1
18	Screw	VTSP1	3
19	Seal / Oil *	AT10	1

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POS	Item Description	Part #	Q
20	Bearing *	CU30	1
21	Gear Trans.Z=83 R=5,93	5305	1
21	Gear Trans.Z=82 R=5,47	5307	1
21	Gear Trans.Z=81 R=5,06	5367	1
21	Gear Trans.Z=78 R=4,10	5369	1
21	Gear Trans.Z=75 R=3,41	5308	1
21	Gear Transmission	****	
21	Gear Transmission	****	
22	Spacer	5300	1
23	Bearing *	CU15	1
24	Cover	5297	1
25	O-Ring *	OR5	1
26	Screw	VTE27	2
27	Washer	RE12	2
28	Cover	8697	1
29	Washer / Inner Spring	AFI19	1
30	Dowel Pin	VCE17	1
31	Dowel Pin	VCE17	1
32	Plug	NO87	1
33	Cover / Impeller Shaft	8696	1
34	O-Ring *	OR40	1
35	Bearing *	CU69	1
36	Shaft / Pinion Z=14 R=5,93	5314	1
36	Shaft / Pinion Z=15 R=5,47	5315	1
36	Shaft / Pinion Z=16 R=5,06	5366	1
36	Shaft / pinion Z=19 R=4,10	6409	1
36	Shaft / Pinion Z=22 R=3,41	5316	1
36	Shaft / Pinion	****	
36	Shaft / Pinion	****	
37	Spacer	8695	1
38	Bearing *	CU72	1
39	Cover	5299	1
40	O-Ring *	OR6	1
41	Washer / Inner Spring	AFI19	1
42	Seal / Oil *	AT8	1
43	Ring / Water Sealing	AP4	1
44	Support / Pump	8698	1
45	Gasket *	5323	1
46	Gasket *	5465	1
47	Bolt-Stud	VP7	2
48	Nut	DEA10	2
49	Washer	RE10	2
50	Ring / Wear	3686	1
51	Cover	8699	1
52	O-Ring *	OR41	1
53	Seal / Oil *	AT18	1
54	Fitting / Pipe	****	
55	Tube / Oil	****	
56	Reservoir *	12550	1
57	Bracket/Reservoir	****	
58	Seal / Mechanical *	TM35V	1
59	Ring	8700	1
60	Pin / Dowl	VCE18	1
61	Impeller	12196	1
62	Key	LI12	1
63	Nut / Self-locking	DA24B	1
64	Body / Pump	12273	1
65	Bolt-Stud	VP16	10
66	Nut	DEA12	10
67	Washer	****	
68	Plug	NO19	2
69	Washer	****	
70	Gasket *	4023	1+3
71	Plate / wear *	12285	1
72	Screw	VTCEI43	4
73	Plug	NO140	1
74	Plug	NO14	1
75	Washer	NO174	4
77	Pin / Dowl	VCE7	1

NOTE: See serial plate located on pump for ratio to indicate parts needed for POS 21 and 36.

It is useful to keep a stock of fast wearing parts on hand for quick repairs. Most recommended spare parts are marked by an asterisk (*) following part description.

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